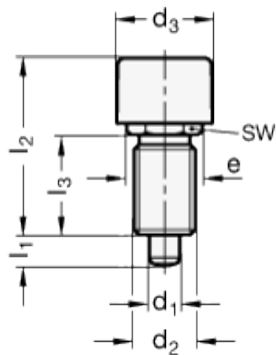


GN 514

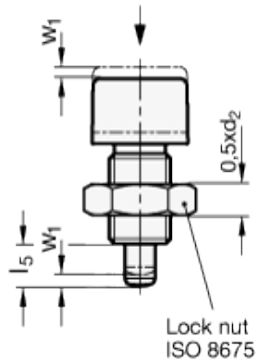
Indexing plungers
with PUSH-PUSH locking device



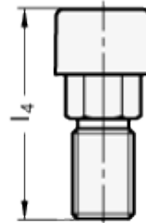
Indexing pin protrudes
and is in locking position



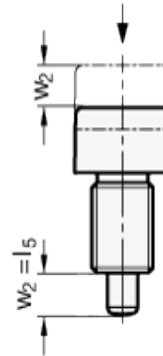
Button pushed by w_1 :
Indexing pin unlocked



Indexing pin retracted
via pressure spring
and held in position



Button pushed by w_2 :
Indexing pin moves back
into locking position



technical informations

Threaded body
Black-oxide steel, nitrided.

Plunger

Black-oxide steel, nitrided. Suggested matching hole in H7 tolerance.

Locking nut

Black-oxide steel.

"Push / Push" knob

Plastic, polyamide based (PA) technpolymer, black matte.

Standard versions available

- Type A: without locking nut.
- Type AK: with locking nut, ISO 8675.

Features and applications

The indexing pin in the locking plungers GN 514 is moved via a so-called cardioid mechanism.

This mechanism means that the indexing pin is both extended and retracted alone by pressing the operating button (PUSH-PUSH locking mechanism).

Please note that the indexing pin cannot absorb any axial forces and that it retracts virtually by spring action; the indexing pin must therefore remain free and easy to move.

Installation can also be made with distance bushings instead of the counter nut.

Standard Elements	Main dimensions												Spring pressure in N \approx		Weight
Description	$d_1 -0.02/-0.05$	d_2	d_3	e	l_1	l_2	l_3	l_4	l_5	A/F	w_1	w_2	Preload	Max. load	g
GN 514-6-A	6	M12x1.5	19	15	6	38	20	44.5	9	13	3	9	20	30	40
GN 514-8-A	8	M16x1.5	25	19	8	46	26	54.5	11	17	3	11	40	65	16
GN 514-6-AK	6	M12x1.5	19	15	6	38	20	44.5	9	13	3	9	20	30	50
GN 514-8-AK	8	M16x1.5	25	19	8	46	26	54.5	11	17	3	11	40	65	79



STANDARD MACHINE ELEMENTS WORLDWIDE